

GRUMMAN AIRCRAFT ENGINEERING CORP.				DWG NO. LDW280-11626		ED NO. A2																																																									
CODE IDENT. NO. 26512				CONTRAL INFO NO. LDW 280A-4237																																																											
ENGINEERING ORDER ENF																																																															
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NAS 9-1100

ENGINEERING OPDR

NOTE * - HOT FORM FLANGED HOLES PER SPEC LSP-14 - 5300
THE FORMING TEMPERATURE SHALL BE 575-625°F
& THE DWELL TIME SHALL BE 1-1.5 SECONDS

DWG NO	CHANGE NO	EFF
LDW280-11625	A1	UN-15337 TRU UN-15337 TRU
11626	A1	UN-15337 TRU UN-15337 TRU
11627	A1	UN-15337 TRU UN-15337 TRU
11628	A2	UN-15337 TRU UN-15337 TRU
11629	A1	UN-15337 TRU UN-15337 TRU
11630	A1	UN-15337 TRU UN-15337 TRU
11635	A1	UN-15337 TRU UN-15337 TRU
11636	A1	UN-15337 TRU UN-15337 TRU
11637	A1	UN-15337 TRU UN-15337 TRU
11638	A1	UN-15337 TRU UN-15337 TRU
11641	A1	UN-15337 TRU UN-15337 TRU
11642	A1	UN-15337 TRU UN-15337 TRU
11643	A2	UN-15337 TRU UN-15337 TRU
11644	A1	UN-15337 TRU UN-15337 TRU
11645	A1	UN-15337 TRU UN-15337 TRU
11646	A1	UN-15337 TRU UN-15337 TRU
11647	A1	UN-15337 TRU UN-15337 TRU
11648	A1	UN-15337 TRU UN-15337 TRU
11649	A1	UN-15337 TRU UN-15337 TRU
11650	A1	UN-15337 TRU UN-15337 TRU
11651	A1	UN-15337 TRU UN-15337 TRU
11652	A2	UN-15337 TRU UN-15337 TRU
11653	A1	UN-15337 TRU UN-15337 TRU
11654	A2	UN-15337 TRU UN-15337 TRU
14476	A1	UN-15337 TRU UN-15337 TRU
14477	A1	UN-15337 TRU UN-15337 TRU
14478	A1	UN-15337 TRU UN-15337 TRU
14469	A5	UN-15337 TRU UN-15337 TRU
14470	A7	UN-15337 TRU UN-15337 TRU
LDW280-14468	A4	UN-15337 TRU UN-15337 TRU
LDW280-14472	A1	UN-15337 TRU UN-15337 TRU

③ Pile-Turner Sula

USE APPLICABLE NOTE NUMBER

ADDITIONAL MANUFACTURING IN F/D: REVISED NOTE*

FORMATION

LH. NOTED ABOVE

9/1/21
WARM
VDI

#3

NOTED ABOVE

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082037

MS 4545

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GRUMMAN AIRCRAFT ENGINEERING CORP.
CODE IDENT NO. 26512

DWG NO. LEO 280
ED NO. 879
CONTROL NO. LEO 280B 2356

ENGINEERING ORDER

ENG 22.1 REV 1-68

FOR THE DWGS. LISTED BELOW ADD PA-1(47) EFFECTIVITY FOR DASH NO**.

DWG	DASH NO	RECD MOD	DWG TITLE	N/A	CHANGE NO
LDW 280-53928	-3-5	1 EA	SEE DWG	LTM 280 26875	A2
LDW 280-53929	-1-3	1 EA	SEE DWG	LTM 280 26875	A1
LDW 280-11626	-15	1	SEE DWG	LTM 280 26884	A6
LDW 280-11628	-1	1	SEE DWG	LTM 280 26884	A9
LDW 280-53183	-21	38	SEE DWG	LDW 280 53923	A4
LDW 280 53183	-21	94	SEE DWG	LDW 280 53923	
LDW 280-10743	-23	62	SEE DWG	LDW 280 53923	
LDW 280 10743	-23	70	SEE DWG	LDW 280 53923	F3

DETAIL SPEC REQ	CL 18 ENGINE ENG	CL 2 ENGINE ENG	CLD 2019	PKG 8	CCA 667	(E)
REASON FOR EO			DESCRIPTION OF EO			
PLUME HEATING PROTECTION			ON ** ADDED PA-1(47) REQUIREMENTS			
MODEL	EFFECTIVITY	SHOWN CHANGE REQ	DISPOSITION OF PARTS	APPROVED BY	DATE	ED NO.
LM	LFM #50 PA-1(47)	NOT	NOT	YDI	2/19/68	879
PRIORITY	REVISION	REASON	REASON	REASON	REASON	REASON
C	NOTED ABOVE					
ISSUED BY H ZWEIGMAN X1392			SECTION YDI		GROUP NO. 335 PL 25	

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NAS 9-1100